



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3801-1
Job Sheet 202169



Part No: D3801-1

Job Qty: 12 pcs

Part Name: Hand Retractable Spring Plunger



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/21/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 10/31/19

Description:

Type: Stock

Note: DWG REV B IPP Rev:A 08-07-22 new issue DD verified by:EC IPP REV:B 12.03.06 AS PER DWG REV.B DD
VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	12		10/31/19	0.00	0.00	Purchasing - 1		NE NOV 12 2019
		13					Purchasing - 2		
		9-89					Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	12		10/31/19	0.00	0.00	Packaging 2 - 1 - B4B		NE NOV 12 2019
		pcs					Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		



1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S230761



Part: D3801-1
Job No: 202169
Serial No/Batch: S230761

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/12/19

Plex 10/21/19 1:15 PM Dart.lajeunesse.marie

					Packaging 2 - 20 - B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120 QC 6	12 pcs	10/31/19	0.00 0.00		QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	
130 Packaging 3-1 - Stock - B4B	12 pcs	10/31/19	0.00 0.00		QC 6 - 81	
					Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	

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DAS
81
9-89

NOV 27 2019

					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	PC ST052
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	

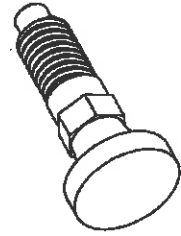
140 QC 21 - SA	12 pcs	10/31/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	DAS 21 NOV 27 2019
				QC 21 - SA - 53	9-08

Part Op 100 - Issue P/O: _____ Purchase Part Number: KBP-504 Supplier: Essentra
Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs) Ensure material certification is attached
120 - (QC6- All purchased or subcontracted products) Ensure Material certification comply to Dwg D3801
130 - Identify as per dwg & Stock Location: _____
140 - (QC21- Final Inspection - Work Order Release)

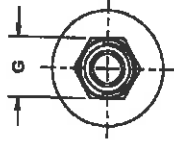
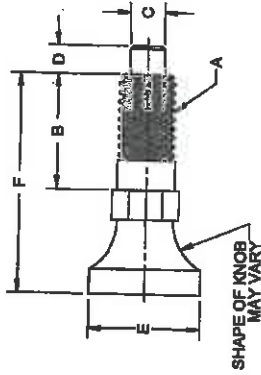
Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
KBP-504	Hand Retractable Spring Plunger D3801-1	12 Ea (1 ea)	100-Purchasing	5230760

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	KBP-504	12	0	0

Part Specifications				
Specifications could not be found.				



SPECIFICATION CONTROL DRAWING



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 2022169 MJS
19-01-21

D3801-X HAND RETRACTABLE SPRING PLUNGER

DART PIN	SUPPLIER	SUPPLIER PIN	A ¹ THREAD SIZE	B ¹ THREAD LENGTH	C ¹ NOSE DIAMETER	D ¹ NOSE LENGTH	E ¹ HEAD DIAMETER	F ¹ LENGTH	G ¹ WIDTH ACROSS FLATS	MATERIAL (BODY/ NOSE)	MATERIAL (KNOB)	TYPE	END FORCE (lbs)	WEIGHT (lbs)
D3801-1	REID SUPPLY COMPANY	KRP-604	3/8-24 UNF	0.87	0.197	0.20	0.83	1.71	0.80	303 SS	BLACK DELFIN	NON- LOCKING	2.7	0.01
D3801-3	REID SUPPLY COMPANY	PRT-22 OR PRT-22N	1/2-13 UNC	1.00	0.313	0.25	1.00	1.80	0.52	303 SS	WHITE DELFIN	NON- LOCKING	1.75	0.02

A/B

A/B

LEASED
2012-03-02
VMP

- NOTES:
1) MATERIAL: SEE TABLE
2) FINISH: N/A
3) TOLERANCES: PER DART OSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A

B	SUPPLIER PIN CHANGED: BODY/NOSE MAT'L WAS STEEL NOW STAINLESS STEEL.	MS	12.02.24
A	NEW ISSUE	MS	08.06.19
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	12.02.24		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. B
DRAWING NO.	D3801	SHEET 1 OF 1
TITLE	HAND RETRACTABLE SPRING PLUNGER	SCALE
DATE	12.02.24	NTS

CONFIDENTIAL & PROPRIETARY TO DART AEROSPACE LTD.
NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB044854



Supplier: ESS002-VC
Essentra Components
P.O. Box 9900 T-9915, Postal Station A
Toronto
ON
M5M 2J2 Canada

Attention: Farrelly, Jeff

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No:	POHB044854
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PO Date: 10/23/19

Due Date: 11/12/19

Purchase Order

Revision:

Revision Date:**Ship-To Contact:**

Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: **Ground**

Pymt Terms: Net 30**Freight Terms:****Special Comments:**

OCT 23 2019

Items

[illegible]

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 DOCUMENT SPECIAL REQUIREMENTS

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/23/19 8:15 AM Dart.Lavoie.Chantal



Quotation

To:
CHANTAL LAVOIE
Dart Aerospace Ltd
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7

From:
Doug Smith
Sales Rep.
Phone: 905-825-0134
Email: DougSmith@essentra.com

(613) 632-5200 Quote Ref#: 52D.177005.1
Account#: 422854
Your Ref#:
Payment Terms: 30: NET 30
Carriage Terms:
Quote Issued: 12/03/2019
Quote Value: \$ 1780.56

To place an order for all of the items on the quote please amend any details and fax back to:

Note:

Standard Lead-time does not include transit.

Incremental Order Qty, Quoted Qty, and Price are all per Unit of Measure (UOM)

Purchase Order No: _____
Your Name: _____
Signed: _____

UOM Key: EA = Each , FT = Feet, TH = Thousands

Contact Number: _____

Email : _____



Item No / Customer Part No	Description	UOM	Incremental Order Qty	Quoted Qty	Price	Extended Price	Standard Lead-time (Business Days)
KBP-504	3/8-24 NON-LOCKING SS PULL INDEXING PLUNGER	EA	24		\$ 24.06	\$ 577.48	2 weeks
Pack qty: 1.000							
KBP-504	3/8-24 NON-LOCKING SS PULL INDEXING PLUNGER	EA	50		\$ 24.06	\$ 1203.08	2 weeks
Pack qty: 1.000							

FOB Burlington, Ontario, Canada

all taxes extra

cdn currency

parts ship from Burlington



Essentra Components
1109 Clay Ave Unit 9
Burlington ON L7L 0A1
Phone: 905-825-0134
Fax: 416-981-7921
www.essentracomponents.com

Packing List
LOAD NUMBER 501256
SID/INV 332767
CUSTOMER PO POHB044854
ORDER NUMBER 3026535
CARRIER Fed Ex Ground
SHIP DATE 10/31/19
FOB DESCRIPTION COL

SOLD TO 422854
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
CANADA

DELIVERY TO 422854
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
CANADA

LINE NO	PART NO. DESCRIPTION	ORIGINAL QUANTITY	QUANTITY SHIPPED	CTNS	NET WEIGHT	TOTAL WEIGHT
1	BLRS-002A B154873 3/16 X 1-1/2 SS BL PIN R - HANDLE Cust Order #: POHB044854 Country Of Origin: US	4.000	4.000	4	.10	1.10
2	KBP-504 3/8-24 NON-LOCKING SS PULL INDEXING PLUNGER Cust Order #: POHB044854 Country Of Origin: DE SHIPPED COMPLETE IN 1 CARTON FED EX ACCT # 1517-9324-0	24.000	24.000	24	1.13	2.13

RECEIVED
NOV 04 2019
DART AEROSPACE LTD.

All sales/purchases described herein are subject to Essentra's terms and conditions located at <http://www.essentracomponents.com/en-ca/terms-and-conditions-of-sale> as amended from time to time, and made a part hereof ("Terms and Conditions"). Essentra disclaims and rejects any additional terms and conditions proposed by Customer and the same shall not be binding upon Essentra, regardless of when submitted. Customer's acceptance of the sales/purchases described herein and said Terms and Conditions may be confirmed in writing or any verbal or physical manifestation of acceptance, including, but not limited to, Customer's receipt of goods or payment to Essentra for the sales/purchases described herein.

Certificate of Compliance

This is to certify that the above material shipped against your purchase order is in conformance with all known requirements, specifications and drawings in effect at the time of manufacture. All applicable physical, functional, dimensional and material test reports are on file at our facility, and may be inspected by your representative upon request.

Patrick Exteir

Quality Assurance Manager

